

TW-TS-2601

Heavyweight Boxy Tee

T-shirt · Boxy · Unisex · SS27



COLLECTION
Core Essentials

SIZE RANGE
XS / S / M / L / XL / XXL

ORDER QTY
1,480 pcs (3 colourways)

STATUS
Draft

COMPLETION
100%

UPDATED
10/2/2026

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STYLE INFORMATION

CATEGORY T-shirt	FIT Boxy	GENDER Unisex	SEASON SS27
SIZE RANGE XS / S / M / L / XL / XXL	COLLECTION Core Essentials	ORDER QTY 1,480 pcs (3 colourways)	TARGET MARKET Men and women 18–35, streetwear / everyday basics
TARGET RETAIL PRICE USD 45	BRAND Tidewell	WEBSITE example.com	CONTACT Tidewell production team · production@example.com

PRODUCT DESCRIPTION

Unisex boxy T-shirt in 260 GSM combed cotton jersey. Dropped shoulder, wide 2.2 cm rib neck, cropped length and a garment-washed soft hand feel. Water-based chest logo, two-colour back graphic.

Designer notes: Fit reference: sample TW-TS-2601 proto 2 (approved with comments). Keep the shoulder drop and the cropped length – this is a boxy fit, not oversized. Neck rib must sit flat with no waving. All measurements are taken after garment wash.

TECHNICAL FLAT SKETCHES



FRONT



BACK

1. 1x1 rib neck, 2.2 cm finished, twin-needle cover stitch (front)

3. Left chest logo, water-based print, 8 × 2 cm (front)

5. Self-fabric back neck tape, shoulder to shoulder (back)
2. Dropped shoulder, 1 cm cotton tape inside the shoulder seam (front)

4. Sleeve and body hem 2.5 cm, twin-needle cover stitch (front)

6. Back graphic, 2-colour screen print, 28 × 32 cm (back)

COLORWAYS

NAME	CODE	MAIN COLOUR	HEX	PANTONE	CONTRAST	RIB	THREAD	NOTES
Black	BLK	Black	#1f1f21	19-4005 TCX Stretch Limo	Print: Bright White 11-0601 TCX	Self colour	Matched to body	Reactive dyed, then garment washed
Off-white	OWH	Off-white	#f0eee9	11-0507 TCX Winter White	Print: Stretch Limo 19-4005 TCX	Self colour	Matched to body	Check for yellowing after wash
Washed olive	OLV	Olive	#6b6a4b	18-0521 TCX Burnt Olive	Print: Winter White 11-0507 TCX	Self colour	Matched to body	Pigment garment dye; slight shade variation is accepted within lab dip tolerance



QUANTITY BY COLORWAY

Ship date: 2027-02-15 · 1,480 pcs across 3 colourways

GROUP	CODE	COLOUR	XS	S	M	L	XL	XXL	TOTAL
Solid	BLK	Black	40	120	180	160	100	50	650
Solid	OWH	Off-white	30	90	140	120	80	40	500
Solid	OLV	Washed olive	20	60	90	80	50	30	330
Order total	—	—	90	270	410	360	230	120	1480

Produce +3% over quantity to cover QC rejects. Short shipment accepted up to -2% per colour. Pre-production sample in every colour before bulk.

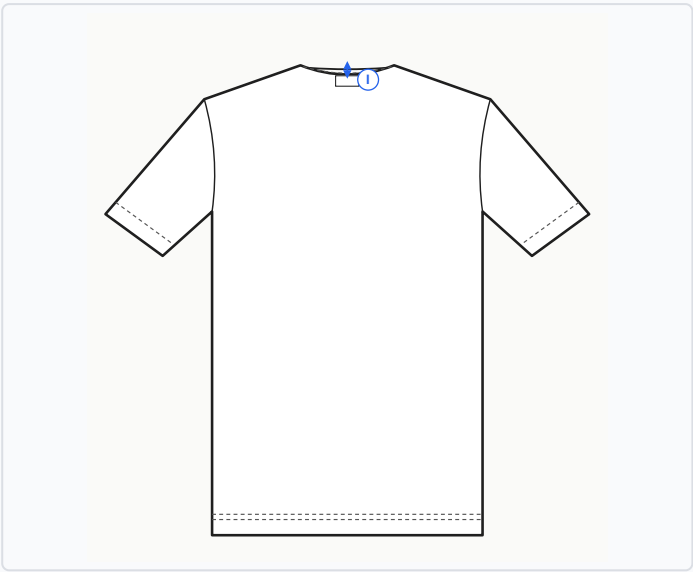
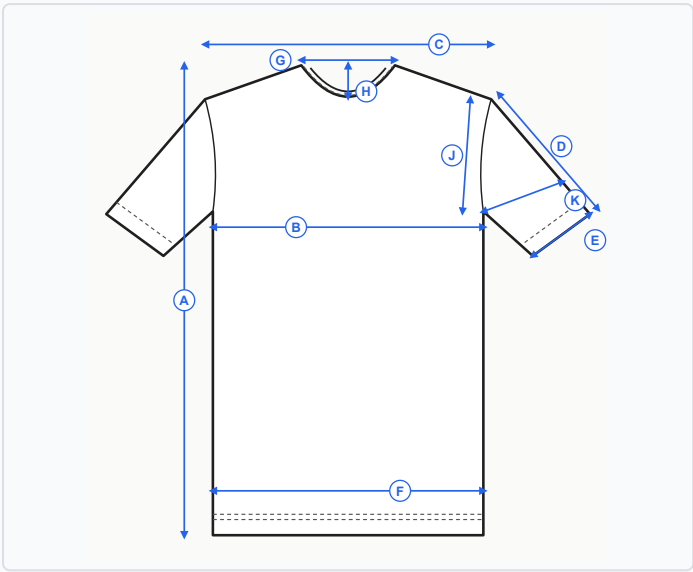
#	CATEGORY	NAME	PLACEMENT	COMPOSITION	CONSTRUCTION	GSM	WIDTH	COLOUR / PANTONE	CONSUMPTION	UNIT PRICE	SUPPLIER / REF.
01	Main fabric	Combed cotton single jersey, compact yarn	Body and sleeves	100% Cotton (combed, ring-spun)	Single jersey, Ne 20/1 compact	260 ±5%	185 cm open width	Per colourway	0.36 kg	6.80	—
02	Rib	1x1 rib, matched to body	Neckband	95% Cotton, 5% Elastane	1x1 rib	280	90 cm tubular	Self colour	0.02 kg	7.50	—
03	Trim	Cotton twill tape 1 cm	Shoulder seams	100% Cotton	Herringbone twill	—	1 cm	Natural	0.30 m	0.05	—
04	Thread	Spun polyester thread Tex 27	All seams	100% Polyester	40/2	—	—	Matched to body	160 m	0.0003	—
05	Label	Woven main label, damask	Centre back neck	100% Polyester	—	—	5 × 2 cm	Off-white on black	1 pc	0.06	—
06	Label	Printed care label, satin	Left side seam	100% Polyester	—	—	3 × 7 cm	Black on white	1 pc	0.02	—
07	Packaging	Hangtag with cotton string	Through the care label	350 GSM uncoated recycled card	—	—	5 × 9 cm	Kraft, 1-colour black print	1 pc	0.08	—
08	Packaging	Recycled polybag with warning	Each garment	Recycled LDPE, 50 micron	—	—	30 × 40 cm + 5 cm flap	Clear	1 pc	0.04	—

01 Combed cotton single jersey, compact yarn: Spirality max 4%. Shrinkage max 5% length and width after 3 washes at 40 °C.

02 1x1 rib, matched to body: Finished height 2.2 cm. Rib-to-neckline ratio 85–88%.

Measurement Spec (cm)

MEASUREMENT SPECIFICATION



POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	XXL	TOL.
A	Body length	From high point shoulder to hem	67	68.5	70	71.5	73	74.5	±1
B	Chest width	Across, 2.5 cm below armhole	54	57	60	63	66	69	±1
C	Shoulder width	Shoulder seam to shoulder seam	51	53	55	57	59	61	±1
D	Sleeve length	From shoulder seam to sleeve hem	20	21	22	23	24	25	±1
E	Sleeve opening	Across the sleeve hem, flat	19	20	21	22	23	24	±0.5
F	Bottom opening	Across the hem, flat	53	56	59	62	65	68	±1
G	Neck width	Seam to seam, inside edge	18	18.5	19	19.5	20	20.5	±0.5
H	Front neck drop	HPS line to top of front rib	9	9.5	10	10.5	11	11.5	±0.5
I	Back neck drop	HPS line to top of back rib	2.5	2.5	2.5	2.5	2.5	2.5	±0.3
J	Armhole straight	Shoulder point to underarm, straight	23	24	25	26	27	28	±0.5
K	Bicep width	2.5 cm below armhole, across	23.5	24.5	25.5	26.5	27.5	28.5	±0.5
L	Neck rib height	Finished rib height	2.2	2.2	2.2	2.2	2.2	2.2	±0.2

POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	XXL	TOL.
M	Hem height	Body and sleeve hem	2.5	2.5	2.5	2.5	2.5	2.5	±0.2

B - Chest width on a boxy fit — Lay the garment flat with no tension. Measure straight across, 2.5 cm below the armhole, from side fold to side fold.

REF	AREA	METHOD	STITCH	SEAM ALLOWANCE	SPI	THREAD	NOTES
1	Shoulder seams	Join with 4-thread overlock, 1 cm cotton tape caught in the seam	ISO 514 overlock	1 cm	12	Tex 27 spun poly	Press seam toward the back
2	Neckline	Attach 1x1 rib with 4-thread overlock, then twin-needle cover stitch 0.6 cm from the seam	ISO 514 + ISO 406	0.8 cm	12	Tex 27 spun poly	Rib joined at left shoulder, seam hidden under back neck tape
3	Back neck tape	Self-fabric tape 1 cm, shoulder to shoulder, edge-stitched both sides	ISO 301 lockstitch	-	12	Tex 27 spun poly	Main label sewn under the tape at centre back
4	Sleeve attach and side seams	Set sleeves flat with 4-thread overlock, then close sleeve and side seam in one pass	ISO 514 overlock	1 cm	12	Tex 27 spun poly	Underarm seams must meet within 0.3 cm
5	Sleeve and body hem	Turn 2.5 cm and finish with twin-needle cover stitch	ISO 406 cover stitch, 0.6 cm gauge	2.5 cm	10	Tex 27 spun poly	No twisting at the side seam
6	Garment wash	Enzyme and silicone softener wash after sewing, tumble dry	-	-	-	-	Measure and approve sizes after wash, not before

1. Wavy or stretched neck rib · Neckline

Not accepted: Rib stretched unevenly during attaching, so the neck waves or flips outward.

Correct method: Keep the rib-to-neckline ratio at 85–88% and check one piece per bundle.

2. Side seam twist after wash · Side seams

Not accepted: Side seam twists more than 2 cm toward the front after washing.

Correct method: Cut on grain and use compact yarn fabric with spirality under 4%.

3. Cracked or faded print · Print

Not accepted: Back graphic cracks when stretched or fades after wash.

Correct method: Cure at 160 °C for 90 s. Stretch and wash test the first 5 pieces of every colour.

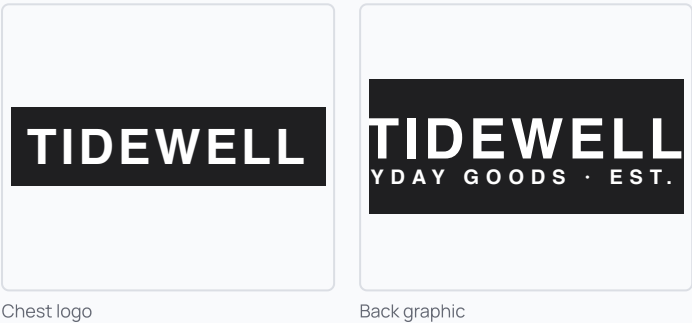
4. Shade variation between panels · Fabric

Not accepted: Front, back and sleeves show a visible shade difference.

Correct method: Cut each garment from one roll and bundle by shade lot.

ARTWORK & DECORATION

NAME	METHOD	PLACEMENT	WIDTH	HEIGHT	DISTANCE	PANTONE	INSTRUCTIONS	SOURCE FILE
Chest logo	Screen print, water-based (discharge on Black and Olive)	Left chest	8 cm	2 cm	7 cm below HPS, 9 cm from centre front	Bright White 11-0601 TCX; Stretch Limo 19-4005 TCX on Off-white	Soft hand feel, no heavy plastisol. Logo centred on the measuring point.	TW-TS-2601_chest-logo.ai
Back graphic	Screen print, 2 colours, water-based	Centre back	28 cm	32 cm	8 cm below back neck seam	Bright White 11-0601 TCX + Burnt Olive 18-0521 TCX	Same size on every size (no artwork grading). Approve a strike-off before bulk.	TW-TS-2601_back-graphic.ai



LABELS

TYPE	PLACEMENT	SIZE	MATERIAL	COLOUR	FOLD	ATTACHMENT	CONTENT / NOTES
Main label	Centre back neck, under the back neck tape	5 × 2 cm	Woven damask, high density	Off-white text on black ground	End fold 0.5 cm both sides	Sewn on four sides, 1.5 cm below the neck seam	—
Size label	Under the main label	1.5 × 1.5 cm	Woven satin	Black on white	Loop fold	Caught in the main label bottom seam	XS / S / M / L / XL / XXL
Care label	Left side seam, 8 cm above the hem	3 × 7 cm	Printed satin	Black on white	Loop fold	Caught in the side seam	100% Cotton · Machine wash cold 30 °C inside out · Do not bleach · Tumble dry low · Do not iron print · Made in Vietnam
Hangtag	Attached through the care label	5 × 9 cm	350 GSM recycled kraft card	1-colour black print	Flat	12 cm cotton string with a seal	Price sticker area on the back

PACKING SPECIFICATION

FOLDING METHOD Fold sleeves back, fold in thirds lengthwise, then in half. Final size 25 × 30 cm with the chest logo facing up.	POLYBAG Individual polybag with self-adhesive flap	POLYBAG SIZE 30 × 40 cm + 5 cm flap
POLYBAG MATERIAL Recycled LDPE, 50 micron	SAFETY WARNING WARNING: To avoid danger of suffocation, keep this bag away from babies and children.	SIZE STICKER Round size sticker 2.5 cm, front of polybag, bottom right
BARCODE EAN-13 sticker 4 × 2.5 cm, back of polybag, bottom right	HANGTAG POSITION Through the care label, tucked inside the fold	PIECES / CARTON 40
CARTON SIZE 60 × 40 × 35 cm, 5-ply	GROSS WEIGHT Max 15 kg	PACKING RATIO One colour, one size per carton
SHIPPING MARKS Brand, PO number, style code, colour, size, quantity, carton x of y, G.W. / N.W., Made in Vietnam		

FOLDING STEPS

Step 1. Lay flat, face down, smooth out the body	Step 2. Fold each side in by one third, sleeves folded back	Step 3. Fold the bottom up to the shoulder line	Step 4. Turn over, logo up, insert into polybag
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APPROVED BY	FACTORY CONFIRMATION	DATE
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